Celanese
The chemistry inside innovation™

Zytel® 80G14AHS BK099

NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 80G14AHS BK099 is a 14% glass fiber reinforced, toughened, high flow, heat stabilized polyamide 66 resin. It offers outstanding performance in injection molding applications.

Product information

Resin Identification	PA66-IGF14	ISO 1043
Part Marking Code	>PA66-IGF14<	ISO 11469
ISO designation	ISO 16396-PA66-I,GF14,M1CGHR,S14-050	

Rheological properties

	dry/cond.		
Moulding shrinkage, parallel	0.4 / -	%	ISO 294-4, 2577
Moulding shrinkage, normal	0.8 / -	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	5000 / 3300	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	110 / 70	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.8 / 6	%	ISO 527-1/-2
Flexural modulus	4400 / 3100	MPa	ISO 178
Charpy impact strength, 23°C	70 / 75	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	50 / 70	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	13 / 17	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	6 / 7	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	13 / 17	kJ/m²	ISO 180/1A
Izod notched impact strength, -30°C	6.0 / 7.0	kJ/m²	ISO 180/1A
Izod notched impact strength, -40°C	6.0 / 6.0	kJ/m²	ISO 180/1A
Izod impact strength, 23°C	55 / -	kJ/m²	ISO 180/1U
Poisson's ratio	0.35 / 0.37		

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	75 / 20	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	240 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	258 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel, -40-23°C	40 / *	E-6/K	ISO 11359-1/-2
CLTE, Parallel, 23-55°C(73-130°F)	40 / -	E-6/K	ASTM E 831
Coeff. of linear therm. expansion, parallel, 55-160°C	40 / *	E-6/K	ISO 11359-1/-2

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Coeff. of linear therm. expansion, normal, -40-23°C	97 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal, 55-160°C	135 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, Normal,23-55°C (73-130°F)	104 / -	E-6/K	ASTM E 831
RTI, electrical, 0.75mm	120	°C	UL 746B
RTI, electrical, 1.5mm	120	°C	UL 746B
RTI, electrical, 3.0mm	120	°C	UL 746B
RTI, impact, 0.75mm	65	°C	UL 746B
RTI, impact, 1.5mm	95	°C	UL 746B
RTI, impact, 3.0mm	105	°C	UL 746B
RTI, strength, 0.75mm	85	°C	UL 746B
RTI, strength, 1.5mm	105 / *	°C	UL 746B
RTI, strength, 3.0mm	105	°C	UL 746B

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	yes / *		UL 94
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
UL recognition	yes / *		UL 94
Oxygen index	21 / *[DS]	%	ISO 4589-1/-2
FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<80	mm/min	ISO 3795 (FMVSS 302)

[DS]: Derived from similar grade

Physical/Other properties

	dry/cond.		
Density	1190 / -	kg/m³	ISO 1183

VDA Properties

Emission of organic compounds	3.9	µgC/g	VDA 277
Odour	4.5	class	VDA 270

Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	295	°C
Min. melt temperature	285	°C
Max. melt temperature	305	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	75	°C
Min. mould temperature	50	°C
Max. mould temperature	100	°C
Hold pressure range	50 - 100	MPa
Hold pressure time	3	s/mm
Ejection temperature	202	°C

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Characteristics

Processing	Injection Moulding
Special characteristics	High impact or impact modified, Heat stabilised or stable to heat

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Ford	WSK-M4D591-A	
General Motors	GMW17263P-PA66-GF15	Black
Stellantis - Chrysler	MS.50017 / CPN-2184	Black

Stress-strain (dry)
(measured on Zytel® 80G14AHS NC010)

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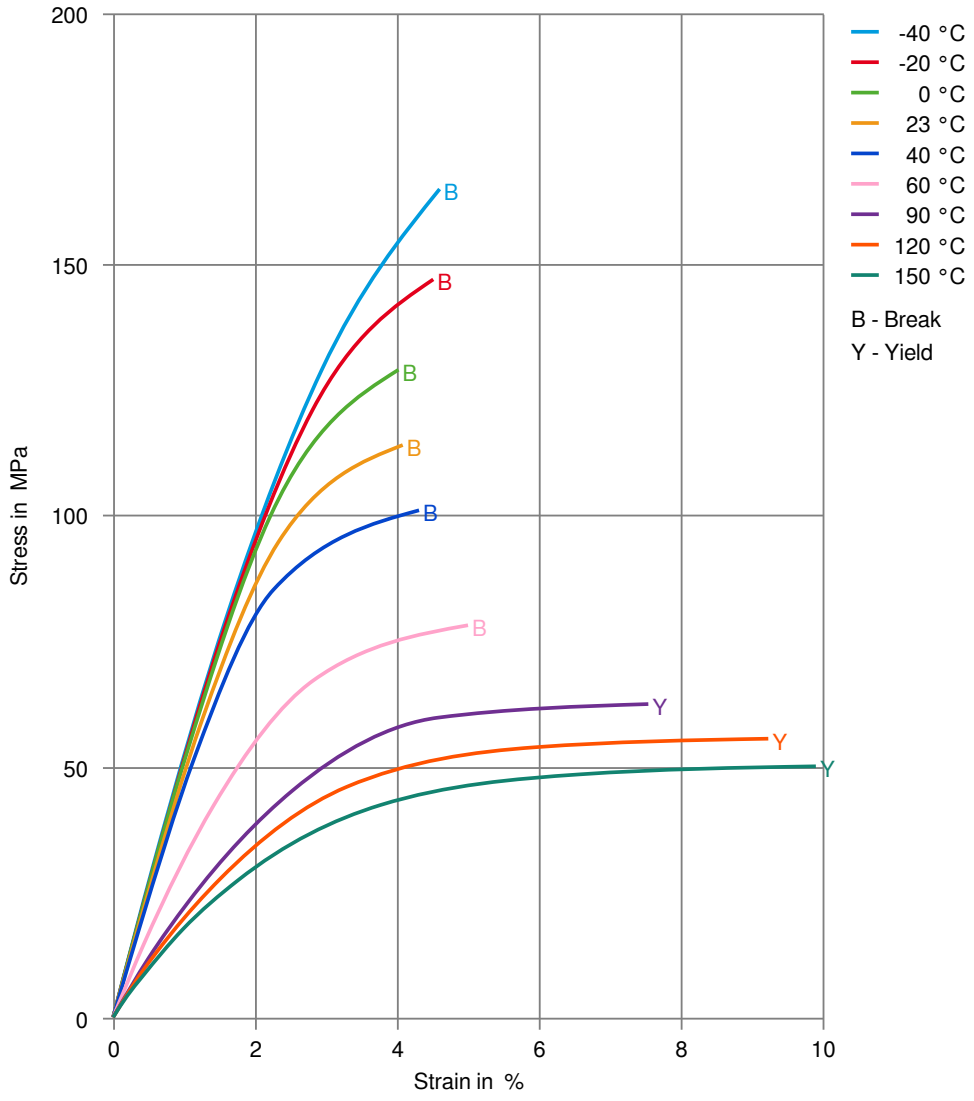

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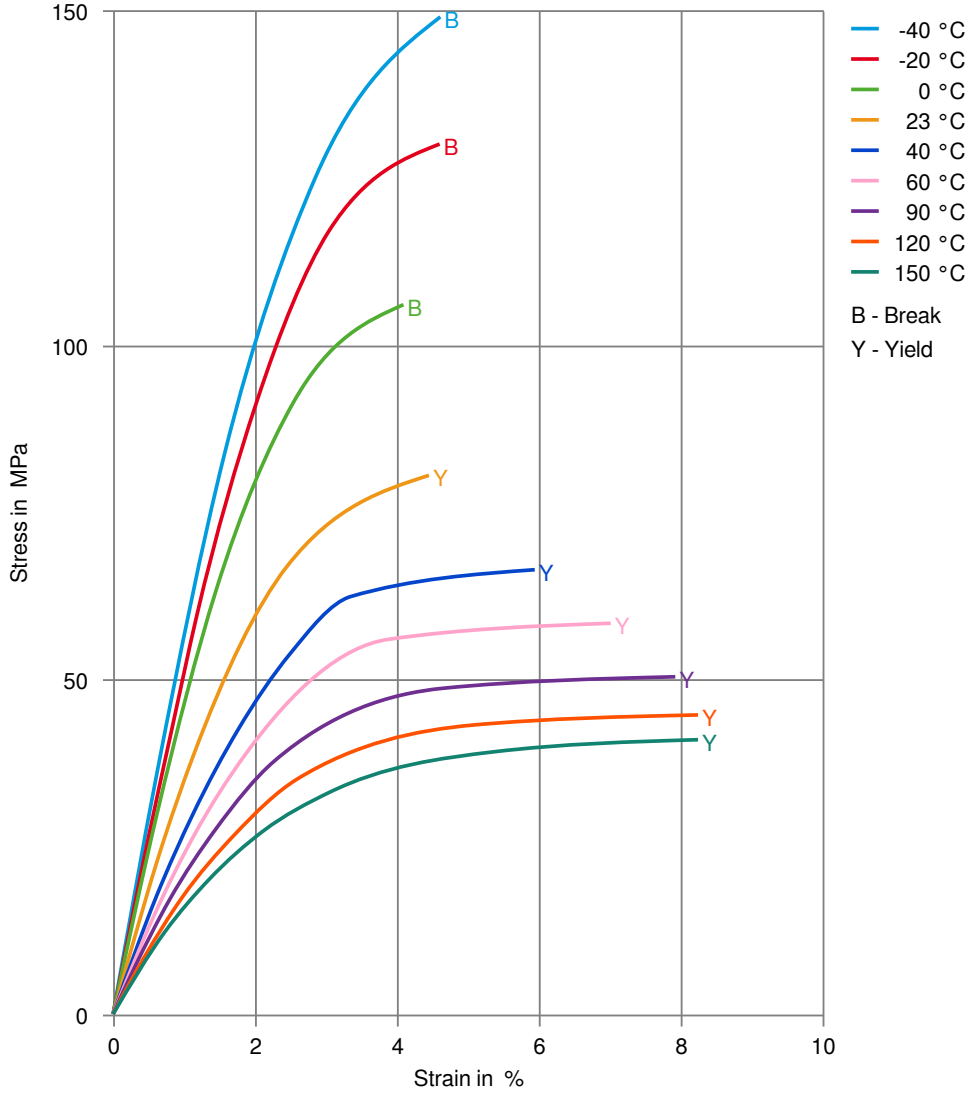

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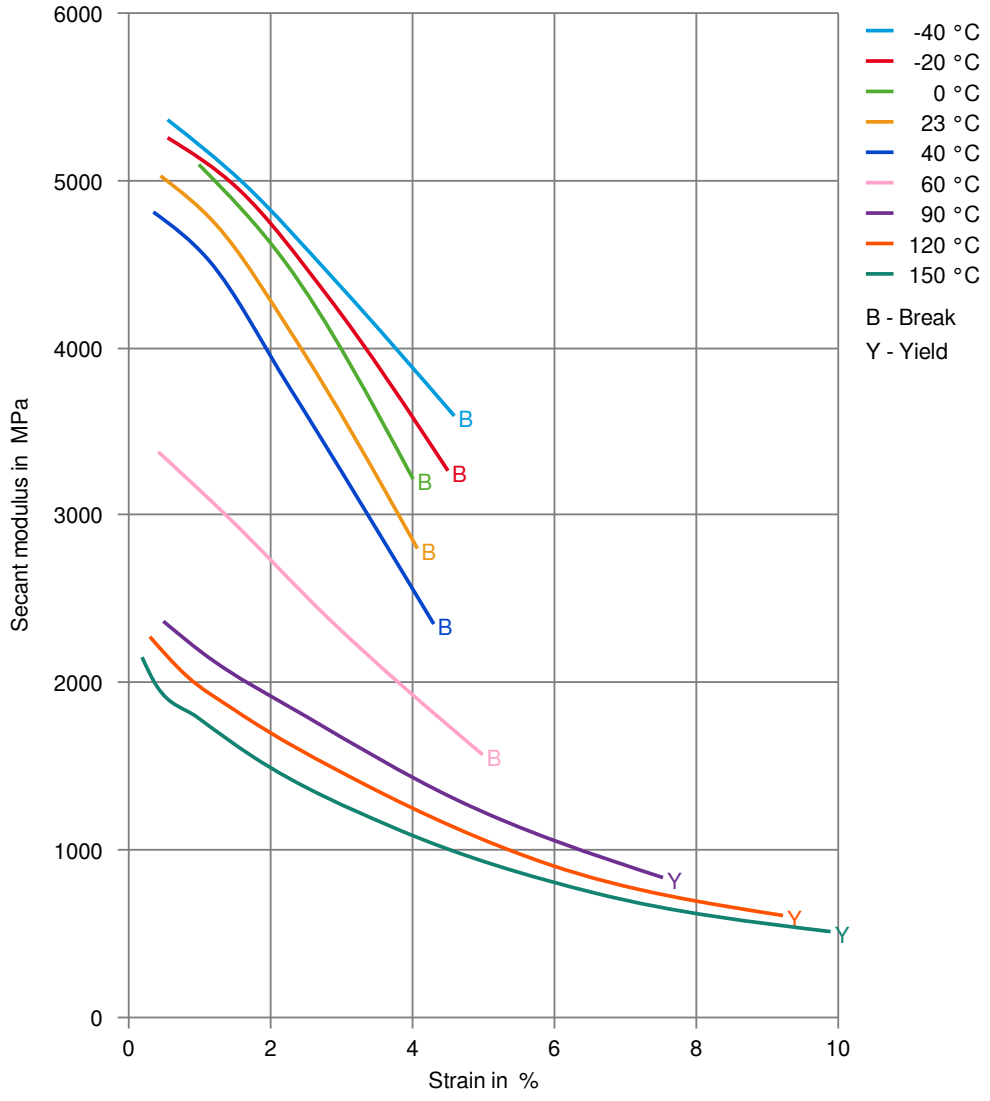
Secant modulus-strain (dry)
(measured on Zytel® 80G14AHS NC010)



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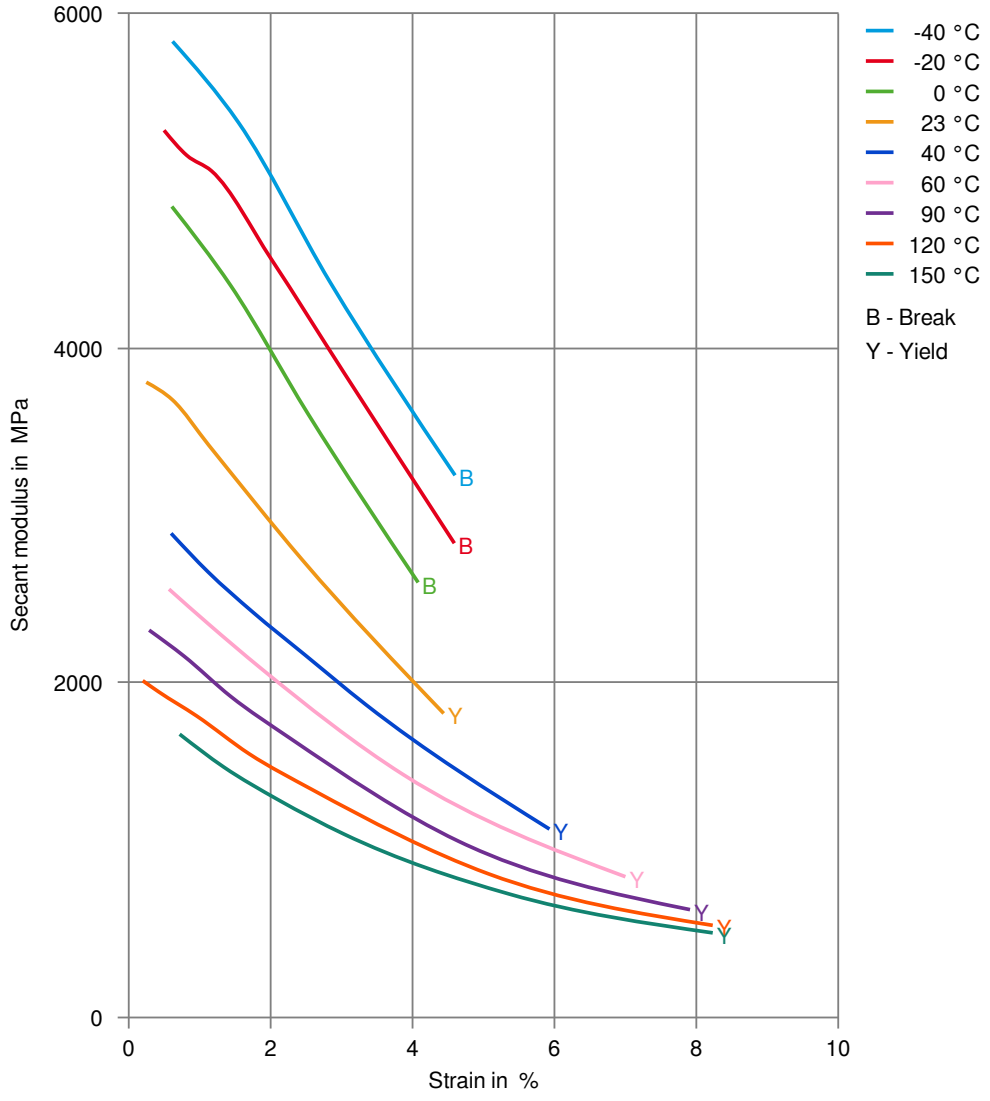

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Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass), 23°C
- ✔ Citric Acid solution (10% by mass), 23°C
- ✔ Lactic Acid (10% by mass), 23°C
- ✘ Hydrochloric Acid (36% by mass), 23°C
- ✘ Nitric Acid (40% by mass), 23°C
- ✘ Sulfuric Acid (38% by mass), 23°C
- ✘ Sulfuric Acid (5% by mass), 23°C
- ✘ Chromic Acid solution (40% by mass), 23°C

Bases

- ✘ Sodium Hydroxide solution (35% by mass), 23°C
- ✔ Sodium Hydroxide solution (1% by mass), 23°C
- ✔ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✔ Isopropyl alcohol, 23°C
- ✔ Methanol, 23°C
- ✔ Ethanol, 23°C

Hydrocarbons

- ✔ n-Hexane, 23°C
- ✔ Toluene, 23°C
- ✔ iso-Octane, 23°C

Ketones

- ✔ Acetone, 23°C

Ethers

- ✔ Diethyl ether, 23°C

Mineral oils

- ✔ SAE 10W40 multigrade motor oil, 23°C
- ✔ SAE 10W40 multigrade motor oil, 130°C
- ✔ SAE 80/90 hypoid-gear oil, 130°C
- ✔ Insulating Oil, 23°C

Standard Fuels

- ✔ ISO 1817 Liquid 1 - E5, 60°C
- ✔ ISO 1817 Liquid 2 - M15E4, 60°C
- ✔ ISO 1817 Liquid 3 - M3E7, 60°C
- ✔ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

Salt solutions

- ✔ Sodium Chloride solution (10% by mass), 23°C
- ✘ Sodium Hypochlorite solution (10% by mass), 23°C

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- ✔ Sodium Carbonate solution (20% by mass), 23°C
- ✔ Sodium Carbonate solution (2% by mass), 23°C
- ✘ Zinc Chloride solution (50% by mass), 23°C

Other

- ✔ Ethyl Acetate, 23°C
- ✘ Hydrogen peroxide, 23°C
- ✔ DOT No. 4 Brake fluid, 130°C
- ✔ Ethylene Glycol (50% by mass) in water, 108°C
- ✔ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✔ 50% Oleic acid + 50% Olive Oil, 23°C
- ✔ Water, 23°C
- ✘ Water, 90°C
- ✘ Phenol solution (5% by mass), 23°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).